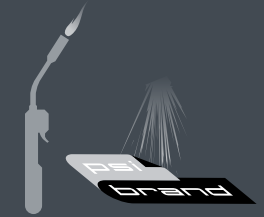
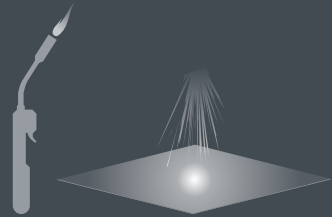


APPLICATION GUIDE



Graphic Application Type 3: POSTMOULD



Appearance of the graphic on transfer sheet before applying to plastic product.

Step 1

Using propane torch (wide flame adaption), heat surface area of the plastic product the graphic is to be applied. Ensure even heating using brush type strokes back and forth over the plastic surface. Wait until plastic glosses and has softened slightly. The plastic surface at this point is too hot to briefly touch.

Step 2

Apply graphic taking care to position correctly with transfer sheet, placing back of graphic against hot surface.

Step 3

Using a firm rubber faced roller to roll firmly over transfer sheet and graphic. Expel all air between the graphic and plastic surface. This also partially embeds the graphic into the product.

Step 4

Slowly peel off transfer sheet. Check at this point the graphic is correct, if so, use a firm rubber faced roller over it to ensure embedding (it can be readily scraped off at this point if incorrect).

Step 5

Final embedding of the graphic is achieved by again evenly applying flame over the graphic until surrounding plastic slightly glosses and pressure rolling again using a firm rubber roller.

ph: +64 6 833 6043

email: sales@psibrand.com

fax: +64 6 835 0693