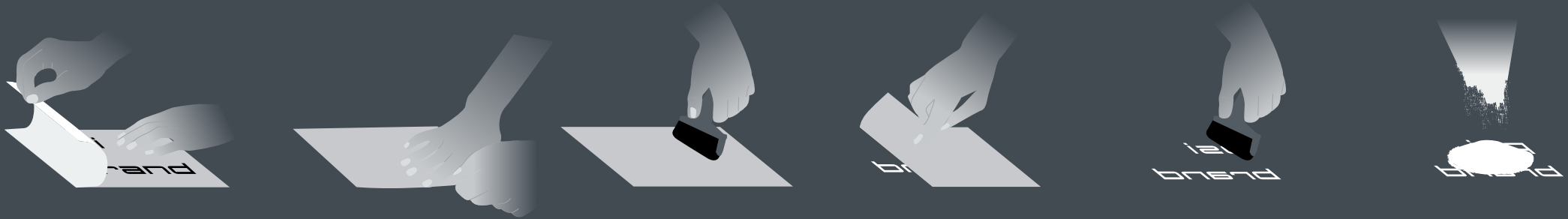


APPLICATION GUIDE

psi
brand

Graphic Application Type 1: Clear Background INMOULD



Step 1

Roll back the white release paper away from the graphic (on the clear application tape) thus exposing the graphic adhesive coated face.

Do not apply any additional adhesive to the graphic or mould surface.

Step 2

Holding the clear application tape by the ends, carefully apply to the selected part of the mould (mould surface must be clean and free from dust and powder particles).

Note: warming the area of the mould where the graphic is to go will aid the graphic application. In colder climate regions we recommend not to pre-load moulds with graphics for the following day's moulding cycle. If you are unsure what type of surface to apply the graphics to, please contact one of our technical advisers.

Tip - Graphics can be applied to hot moulds.

Step 3

Using a firm rubber faced roller, apply even pressure over the whole graphic (with the clear application tape still applied) removing any air bubbles that may be trapped underneath the graphic.

Step 4

Peel back the clear application tape away from the graphic and discard.

Step 5

Roll over graphic once more to insure final graphic adhesion, continue with moulding cycle.

Avoid over cooking the product as this can cause the graphic pigments to discolour. If moulding large open type products such as troughs, tanks, etc., with large quantities of powder, it may be necessary to reduce rotation speed or apply graphic to a recessed area in the mould.

Step 6

Once you have completed your moulding cycle and removed the finished product, remove any glue residue from the mould surface and finished product with PSI Brand Graphic Adhesive Remover or a suitable spirits solvent.

Please store solvents and rags away from open flames. Store unused graphics in a dry dust free area face down with pressure applied to keep them flat. This will help prevent them curling. Should the graphic become curled or hard, warm graphic to soften.

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